

23001 Industrial Blvd Rogers, MN 55374

## Hardware List

(6) 3/8" x 1" hex head bolt
(6) 3/8" Nylock nuts
(6) 3/8" flat washers
(1) MA11901-1 Winch Mounting Bracket
(1) MA11901-2 Winch Grill
(1) MA11225 Wide-to-Narrow Spool Converter Bracket

## **Installation Instructions**

- 1. Remove your front bumper and front plastic grill. (Figure 1).
- 2. Install your winch to the mounting bracket using the bolts provided in your winch kit. There are two sets of M8 bolts, one set that is 20mm and one that is 25mm. You can use either set in this case (Figure 2 & 3).
- 3. Once the winch is mounted to the bracket, install the bracket/winch assembly to your bumper using the 3/8" hardware. Bolt the mount to the factory holes in your bumper.
- 4. Install the metal replacement grill, MA11901-2 using the factory hardware.
- 5. If installing a Standard Spool winch with bolt patter (3" x 4 7/8"), proceed with installing the MA11225 Wide-to-Narrow Spool Converter Bracket. Use the remaining two 3/8" bolts to mount the MA11225 bracket to the MA11901-2 Winch Grill.
- 6. Install your fairlead to the front face of the winch mount.
- 7. Wire your electrical system according to the diagrams and instructions in your winch manual.



